

**HSK 750 PR Combination Thermal Store**

|   | Main Features   |
|--|---|
|  | Application<br>Combination thermal store with DHW heating in an integrated stainless-steel heat exchanger, fitted with a tight separating metal plate that increases seasonal coefficient of performance (SCOP) of a heat pump and the efficiency of a solar thermal system, with a solar heat exchanger in the lower tank section below the plate. |
|  | Working fluid<br>Water (heat exchanger), water; water-glycol mixture (max. 1:1) or water/glycerine mixture (max. 2:1 (thermal store).   |
|  | Thermal store code<br>14190   |
| <b>Energy Efficiency Data (as per EC Regulation No. 812/2013)</b>  |   |
| valid for a thermal store with insulation  |   |
| Energy efficiency class  | N/A   |
| Static loss  | 116 W   |
| Storage volume   | 738 l   |
| Technical data   |   |
| Total thermal store volume   | 753 l   |
| Fluid volume in thermal store  | 706 l   |
| Fluid volume above separating plate  | 304 l   |
| Fluid volume below separating plate  | 402 l   |
| Fluid volume of DHW heat exchanger above the separating plate  | 21.0 l  |
| Fluid volume of DHW heat exchanger below the separating plate  | 11.0 l  |
| Fluid volume in solar heat exchanger   | 15.0 l  |
| Surface area of DHW heat exchanger above the separating plate  | 6.0 m <sup>2</sup>  |
| Surface area of DHW heat exchanger below the separating plate  | 3.0 m <sup>2</sup>  |
| Solar heat exchanger surface area  | 2.5 m <sup>2</sup>  |
| Max. working temperature in thermal store  | 95 °C   |
| Max. working temperature in DHW heat exchanger   | 95 °C   |
| Max. working temperature in solar heat exchanger   | 95 °C   |
| Max. working pressure in thermal store   | 4 bar   |
| Max. working pressure in DHW heat exchanger  | 10 bar  |
| Max. working pressure in solar heat exchanger  | 10 bar  |
| Thermal store diameter   | 750 mm  |
| Thermal store diameter with insulation   | 950 mm  |
| Thermal store overall height   | 1975 mm   |
| Tipping height without insulation  | 2030 mm   |
| Thermal store perimeter insulation thickness   | 100 mm  |
| Thermal store bottom insulation thickness  | 50 mm   |
| Thermal store top insulation thickness   | 100 mm  |
| Empty weight without insulation  | 158 kg  |
| Accessories  |   |
| Electric heating element   | ETT-C, P, M, U  |
| Heating element max. length  | 700 mm  |

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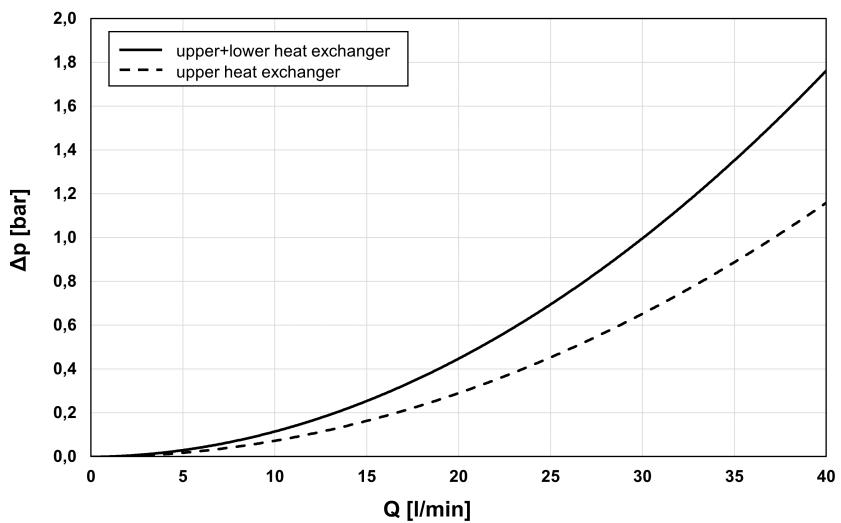
| Materials                               |                  |
|---|------------------|
| Thermal store material                  | S235JR           |
| Thermal store perimeter insulation      | fleece           |
| Thermal store outer surface insulation  | hard polystyrene |
| Top and bottom thermal store insulation | fleece           |
| DHW heat exchanger                      | AISI 316 L       |
| Solar heat exchanger                    | S235JR+N         |

Insulation thermal conductivity  $\lambda \leq 0.037 \text{ W/mK}$ , thermal resistance (short/long term) 150/100 °C, fire class E.

| Volume of supplied DHW (heated from 10 °C to 40 °C) |                              |               |                   |                      |
|---|------------------------------|---------------|-------------------|----------------------|
| Heated volume                                       | Temperature in thermal store | Backup heater | Flow rate [l/min] | Hot water volume [l] |
| Entire  | 50 °C                        | 10 kW         | 8                 | 394                  |
|   |                              |               | 12                | 366                  |
|   |                              |               | 20                | 271                  |
| Entire  | 50 °C                        | none          | 8                 | 353                  |
|   |                              |               | 12                | 311                  |
|   |                              |               | 20                | 231                  |
| Above metal sheet                                   | 50 °C                        | 10 kW         | 8                 | 209                  |
|   |                              |               | 12                | 167                  |
|   |                              |               | 20                | 110                  |
| Entire  | 60 °C                        | 10 kW         | 8                 | 1212                 |
|   |                              |               | 12                | 965                  |
|   |                              |               | 20                | 739                  |
| Entire  | 60 °C                        | none          | 8                 | 784                  |
|   |                              |               | 12                | 720                  |
|   |                              |               | 20                | 677                  |
| Above metal sheet                                   | 60 °C                        | 10 kW         | 8                 | 489                  |
|   |                              |               | 12                | 335                  |
|   |                              |               | 20                | 286                  |
| Entire  | 80 °C                        | none          | 8                 | 1238                 |
|   |                              |               | 12                | 1186                 |
|   |                              |               | 20                | 1076                 |

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| Dimensions                      |                                     |            |             |
|---------------------------------|-------------------------------------|------------|-------------|
|                                 |                                     |            |             |
| CONNECTIONS                     |                                     |            |             |
| pos.                            | description                         | connection | height [mm] |
| <b>Heat sources</b>             |                                     |            |             |
| <b>B1</b>                       | Supply from heat source             | G 6/4" F   | 1010        |
| <b>B2</b>                       | Return to heat source               | G 6/4" F   | 155         |
| <b>B3</b>                       | Supply from heat source             | G 6/4" F   | 1590        |
| <b>B4</b>                       | Return to heat source               | G 6/4" F   | 1115        |
| <b>B5</b>                       | Supply from heat source             | G 1" F     | 1590        |
| <b>B6</b>                       | Supply from heat source             | G 6/4" F   | 635         |
| <b>Heating system</b>           |                                     |            |             |
| <b>H1</b>                       | Flow to heating system              | G 1" F     | 1055        |
| <b>H2</b>                       | Return from heating system          | G 1" F     | 375         |
| <b>Solar thermal system</b>     |                                     |            |             |
| <b>X1</b>                       | Supply from solar collectors        | G 1" F     | 795         |
| <b>X2</b>                       | Return to solar collectors          | G 1" F     | 255         |
| <b>Electric heating element</b> |                                     |            |             |
| <b>E1</b>                       | El. heating element (DHW)           | G 6/4" F   | 1175        |
| <b>E2</b>                       | El. heating element (space heating) | G 6/4" F   | 915         |
| <b>E3</b>                       | El. heating element (space heating) | G 6/4" F   | 915         |
| <b>DHW heating</b>              |                                     |            |             |
| <b>W1</b>                       | Cold water                          | G 1" M     | 285         |
| <b>W2</b>                       | Domestic hot water                  | G 1" M     | 1135        |
| <b>W3</b>                       | Recirculation                       | G 1" M     | 1135        |
| <b>W4</b>                       | Domestic hot water                  | G 1" M     | 995         |
| <b>Control and safety</b>       |                                     |            |             |
| <b>C1</b>                       | Temperature sensor                  | G 1/2" F   | 1025        |
| <b>C2</b>                       | Temperature sensor                  | G 1/2" F   | 615         |
| <b>C3</b>                       | Temperature sensor                  | G 1/2" F   | 1335        |
| <b>C4</b>                       | Temperature sensor                  | G 1/2" F   | 1245        |
| <b>T</b>                        | Thermometer                         | G 1/2" F   | 1655        |
| <b>M</b>                        | Pressure gauge                      | G 1/2" F   | 510         |
| <b>P</b>                        | Safety valve                        | G 1/2" F   | 400         |
| <b>Air discharge</b>            |                                     |            |             |
| <b>O</b>                        | Air vent valve                      | G 1/2" F   | 1975        |
| <b>Pump station support</b>     |                                     |            |             |
| <b>F1</b>                       | Pump station support – upper        | M6         | 1680        |
| <b>F2</b>                       | Pump station support – lower        | M6         | 1520        |

**HSK 750 PR Combination Thermal Store****DHW heat exchanger pressure drop graph****Solar heat exchanger pressure drop**