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Installation and Operation Manual CSE2 MIX-BP F G60 1F PUMP STATION

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1. INTRODUCTION

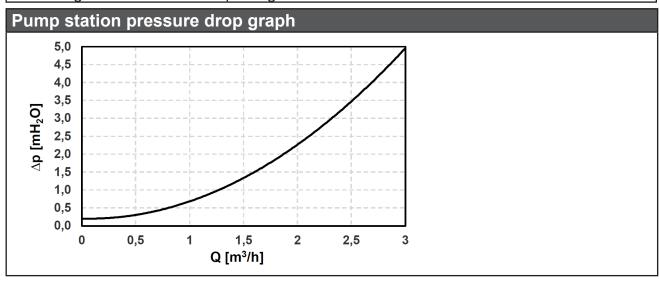
CSE2 MIX-BP F W6 1F twin-line pump station is designed for mixed heating circuits. It provides flow through the heating system, mixes to the outlet temperature. Since the mixing valve is not fitted with an actuator, any actuator may be used that will meet the needs of the particular system and control. The pump station includes a filter with magnet, so it is also suitable for older steel pipe systems.

It can be easily mounted on a wall or on a manifold.

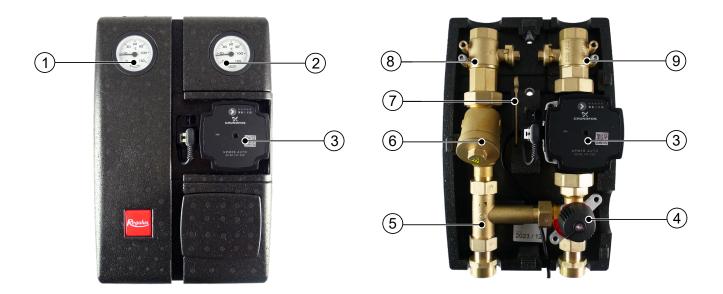
2. PUMP STATION DESCRIPTION AND DATA

Main Features			
Description	The twin-line pump station consists of:		
	Wilo Para 25/6 SC pump		
	2 ball valves w. sensor sheath		
	check valve		
	filter with strainer&magnet		
	LK 840 mixing valve		
	thermometers, insulation		
Working fluid	water, antifreeze heat-transfer fluid for heating systems		
Installation	vertically on a wall or manifold (125 mm pitch)		
Connections	4 x G 1" F		
Code	19111		

Data for CSE2 MIX-BP F G60 1F Pump Station			
Fluid working temperature	5 - 95 °C		
Max. working pressure	10 bar		
Min. working pressure	0.5 bar		
Ambient temperature	5 - 40 °C		
Max. relative humidity	80%, non condensing		
Pump power supply	1 ~ 230 V, 50 - 60 Hz		
Pump station max. power input	39 W		
Mixing valve Kvs	6.3 m ³ /h		
Max. pressure difference	5 m H ₂ O (at mixing valve inlets)		
Leak rate	< 1% Kvs at 5 m H ₂ O pressure difference (at mixing valve inlets)		
Insulation material	EPP RG 60 g/l		
Overall dimensions	360 x 142 x 245 mm		
Total weight	6.3 kg		



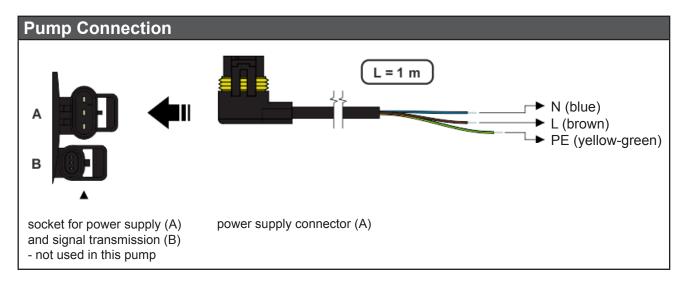
3. PUMP STATION COMPONENTS



- 1 Thermometer of return water from heating circuit
- 2 Thermometer of flow to heating circuit
- 3 Grundfos UPM3 AUTO 25-60 circulation pump
- 4 Mixing valve, no actuator
- 5 T-piece with check valve
- 6 Dirt filter with magnet
- 7 Lever for ball valves
- 8 Ball valve w. sheath for temperature sensor (at return piping from heating circuit)
- 9 Ball valve w. sheath for temperature sensor (at flow piping to heating circuit)

3.1. GRUNDFOS UPM3 AUTO 25-60 130 MM PUMP

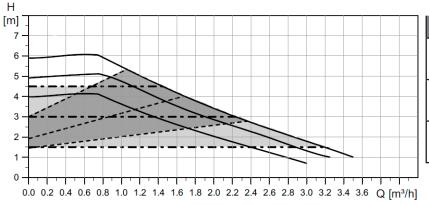
Wet-running circulation pump with G 6/4" M connections.



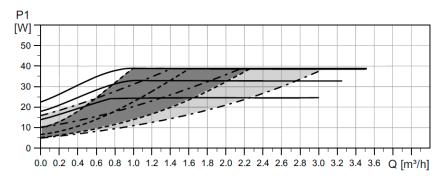
Pump Control

The circulation pump be controlled by selecting a suitable profile and a pump performance curve.

Pump Performance Curves



Line type	Profile
	Constant
	speed
	Proportional
	pressure
	Constant
	pressure



Description of Pump Frofiles

a) Proportional pressure

- This mode is suitable for use in heating systems with radiators to reduce noise caused by liquid flow through thermostatic valves.
- Head (pressure) is reduced with sinking flow rate (growing system pressure drop).
- Pump operating point: moves up or down on the selected proportional pressure curve depending on the current system pressure drop.

PROFILE		DESCRIPTION	
	I	The lowest curve of proportional pressure	
	II	The middle curve of proportional pressure	
Proportional pressure	III	The highest curve of proportional pressure	
	AUTO _{ADAPT}	Automatically controls performance in the range from the highest to the lowest proportional pressure curve	

b) Constant pressure

- This mode is suitable for use with underfloor heating or larger pipe sizes. It is also suitable for all applications without variable characteristic (e.g. pumps for hot water storage tanks or for a circuit with a heat exchanger).
- Head (pressure) is kept constant in the whole flow rate range (does not change with the system pressure drop).
- Pump operating point: moves on the selected constant pressure curve depending on the current system pressure drop.

PROFILE		DESCRIPTION	
	I	The lowest curve of constant pressure	
Constant	II	The middle curve of constant pressure	
Constant pressure	III	The highest curve of constant pressure	
	AUTO _{ADAPT}	Automatically controls performance in the range from the highest to the lowest constant pressure curve	

c) Constant speed

- This mode is suitable for utilising the maximum pump output or for use in systems with constant resistance that require constant pumping capacity.
- Head (pressure) is growing with sinking flow rate (growing system pressure drop).
- Pump operating point: moves on the selected constant pressure curve depending on the current system pressure drop.

PROFI	LE	Max. H (upper graph)	Max. P ₁ (lower graph)	
	I	4 m	25 W	
Constant speed	II	5 m	33 W	
	III	6 m	39 W	

Settings Display

	DISPLAY	CONTROL MODE	
	GREEN LED FLASHING	INTERNAL	
1		Proportional pressure AUTO _{ADAPT}	
2		Constant pressure AUTO _{ADAPT}	
3		Proportional pressure II	I
4			II
5			III
6		-	I
7			II
8			III
9		Constant speed	I
10			II
11			III

WARNING: LEDs may be turned by 90° or 180°, or mirrored, depending on the specific pump type.

During operation the selected profile is indicated by green LEDs and the output stage by yellow LEDs.

push button

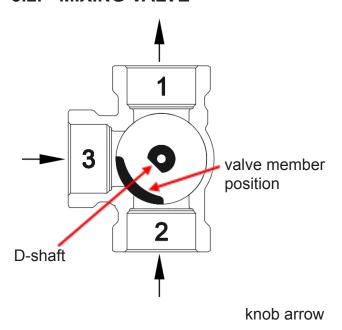
Setting selection

Pump profiles can be switched using the ointegrated button. Profile switching follows in a loop in the order shown in the table.

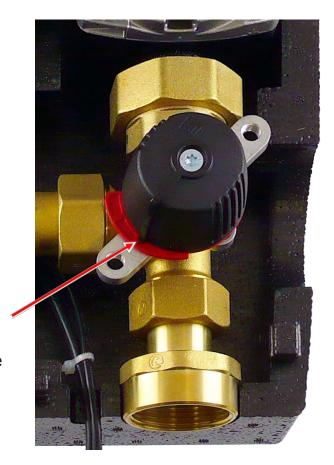
Error display

DISPLAY	CONTROL MODE
	Seized pump
	Too low power supply voltage
	Electric fault

3.2. MIXING VALVE



The knob arrow points always to the middle of the valve member. In this direction, the valve is closed.



3.3. CHECK VALVE

The check valve downstream of the filter prevents natural circulation in the heating circuit.

3.4. FILTER WITH MAGNET

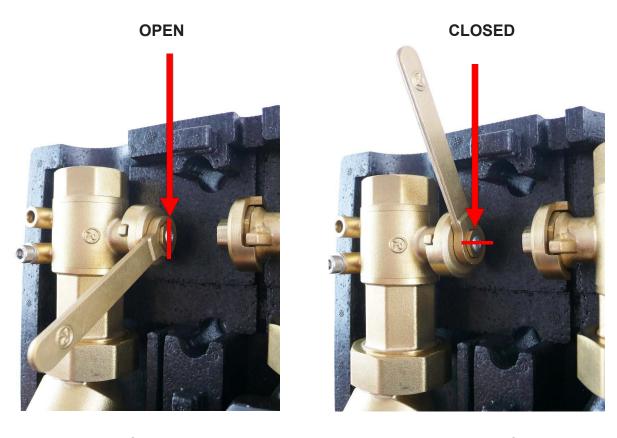
The filter located in the return line of the pump station is designed to collect particles from heating water. It consists of a brass housing, removable stainless-steel strainer collecting coarse dirt, and a brass lid with a magnet that attracts magnetic particles.

The filter should be checked regularly and cleaned if necessary. Switch off the circulation pump, close the ball valve upstream of the filter. The water inlet downstream of the filter is shut off by a check valve. The filter cap needs to be unscrewed, the metal strainer removed and rinsed thoroughly from any dirt. Dirt trapped on the magnet must be wiped off and then reassembled by inserting the strainer, screwing in and tightening the cap.

3.5. BALL VALVES

Ball valves are intended to isolate the pump station from the heating circuit. Then it is not necessary to drain the heating circuit for servicing (incl. cleaning the filter). In order to have a more solid hydraulic section of the pump station, they are fixed to the rear mounting plate.

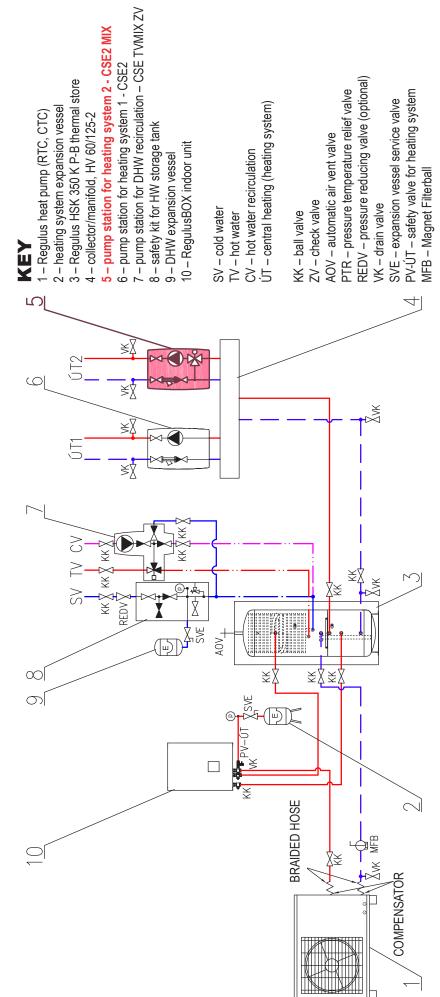
The ball valves are controlled by a lever that is placed inside the insulation. The valve is closed / opened by turning the lever by 90°. The open / closed position on the ball valve is indicated by a groove on the valve's control hexagon. For access to the ball valve, the top section of the insulation shall be removed. As a result, unintentional closure of the system by an unauthorized person is not possible.

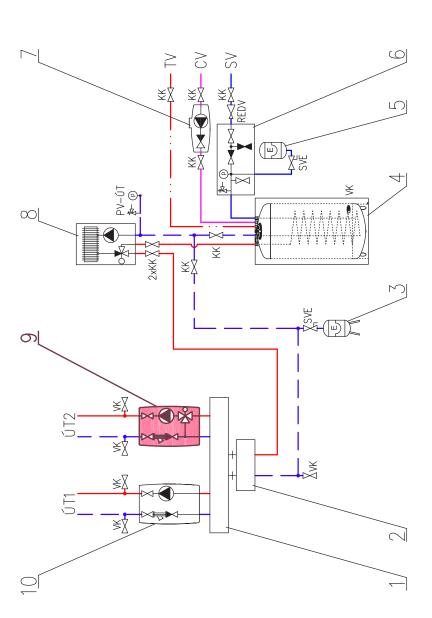


groove in the flow direction

groove perpendicular to the flow direction

4. PUMP STATION CONNECTION EXAMPLES





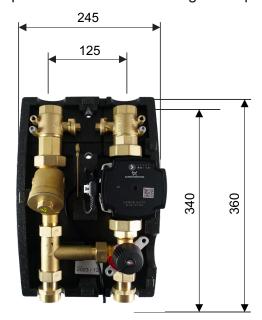
- manifold/collector HV 60/125-2
- 3 heating system expansion vessel 2 - hydraulic pressure balancer
- 4 HW storage tank (e.g. NBC 170 HP)
 - 5 DHW expansion vessel
- 6 safety kit for HW storage tank
- 7 pump station for DHW recirculation CSE TV ZV
- 9 pump station for heating system 2 CSE2 MIX 8 – boiler (natural gas, electric...)

10 - pump station for heating system 1 - CSE2

- SV cold water
 TV hot water
 CV hot water recirculation
 ÚT central heating (heating system)
- KK ball valve
- ZV check valve
- AOV automatic air vent valve
- REDV pressure reducing valve (optional) PTR – pressure temperature relief valve
 - SVE expansion vessel service valve VK – drain valve
- PV-ÚT safety valve for heating system MFB - Magnet Filterball

5. PUMP STATION INSTALLATION

The pump station is designed to be mounted on a wall or a manifold with 125 mm connection pitch. In the rear section of the insulation there are two mounting holes for fixing the metal plate to the wall. Mounting holes pitch is 80 mm.



Installation dimensions are shown in the figure.

The package includes a mounting kit that is used to fix the pump station to the intended place. The mounting kit includes:

Screw 5x50, round head 6.4 stainless steel washer, DIN 9021/A2 Wall plug 8mm TX

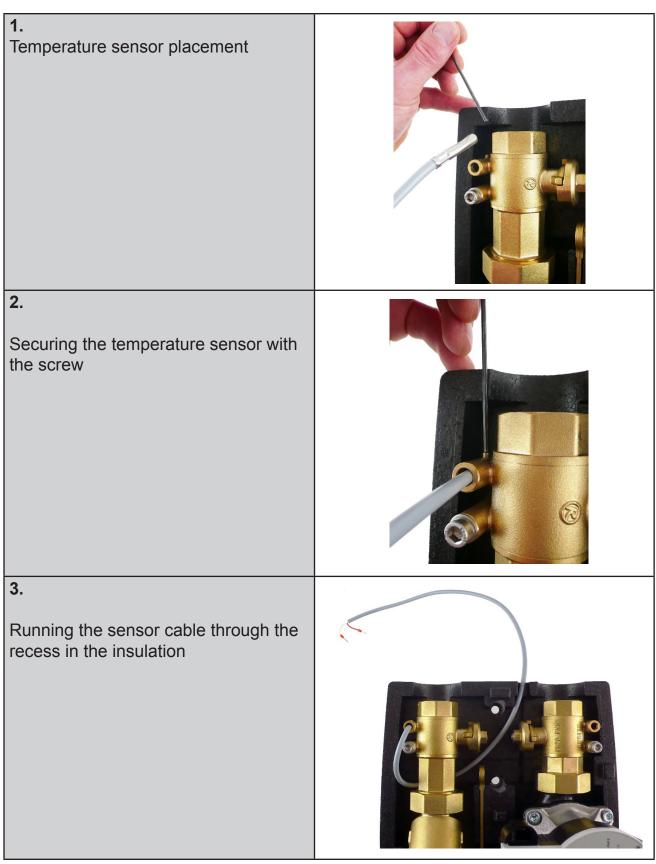
2 pcs 2 pcs 2 pcs

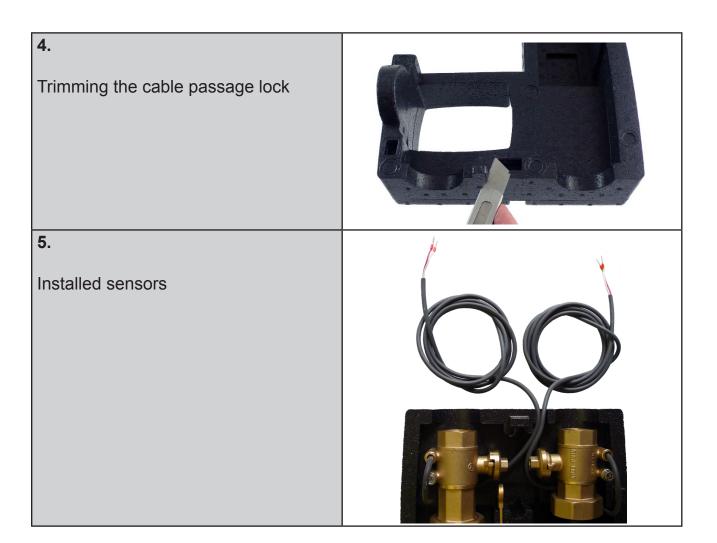


Pump station permitted and prohibited positions

6. TEMPERATURE SENSOR INSTALLATION

The ball valve housings are equipped with a sheath for the temperature sensor, where the sensor can be inserted and secured by a fixing screw against being pulled out. In the top and bottom section of the insulation there are passages to run the cables through, then it is necessary to cut the appropriate part of the passage lock from the front part of the insulation with a knife, so that the exiting cables are firmly wrapped around by the lock.





7. OPTIONAL ACCESSORIES

The following optional accessories are available for the pump station:

A – Filter replacement section for CSE2 Code 19017



Loosen the union nut above and below the filter.



Remove the filter and install the replacement piece 19017 in its place.



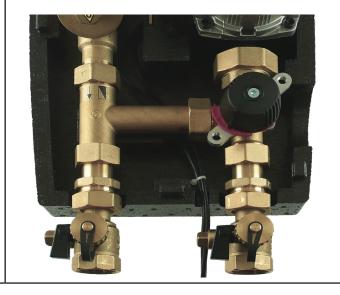
B – Ball valve w. drain valve, 1" Fu/F Code 17415 and union 1" Fu/M, incl. gasket Code 15695



Remove both connecting fittings.



Install the unions 15695 in their place and the ball valve with drain valve 17415 onto each of them.



C – Union, 1" Fu/F, extended, with check valve incl. gaskets

(for return piping of CSE2 pump station)

Code 18653

and union, 1" Fu/F, extended incl. gaskets

(for flow piping of CSE2 pump station)

Code 18797





Remove both connecting fittings.



Install the extended union w. check valve, code 18653, to the return pipe.



Install the extended union w. check valve, code 18797, to the flow pipe.



D – Union for connecting CSE2 to 5/4" manifold - 1"x5/4" Fu/F Code 17920





Remove both connecting fittings.



Install the union for connection to a manifold, code17920, instead of the original fittings.

