

Regulus

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CSE2 MIX-BP F W6 1F

Installation and Operation Manual CSE2 MIX-BP F W6 1F PUMP STATION

EN

CSE2 MIX-BP F W6 1F

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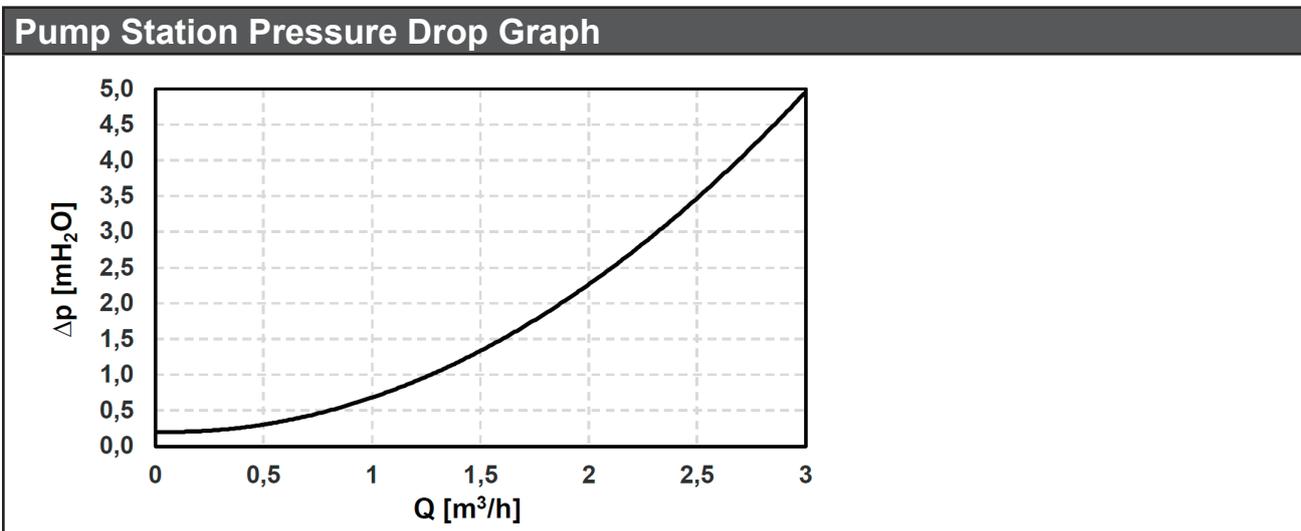
1. INTRODUCTION

CSE2 MIX-BP F W6 1F twin-line pump station is designed for mixed heating circuits. It provides flow through the heating system, mixes to the outlet temperature by a manually controlled mixing valve (any actuator may be used that will meet the needs of the particular system and control). The pump station includes a filter with magnet, so it is also suitable for older steel pipe systems. It can be easily mounted on a wall or on a manifold for multiple heating circuits.

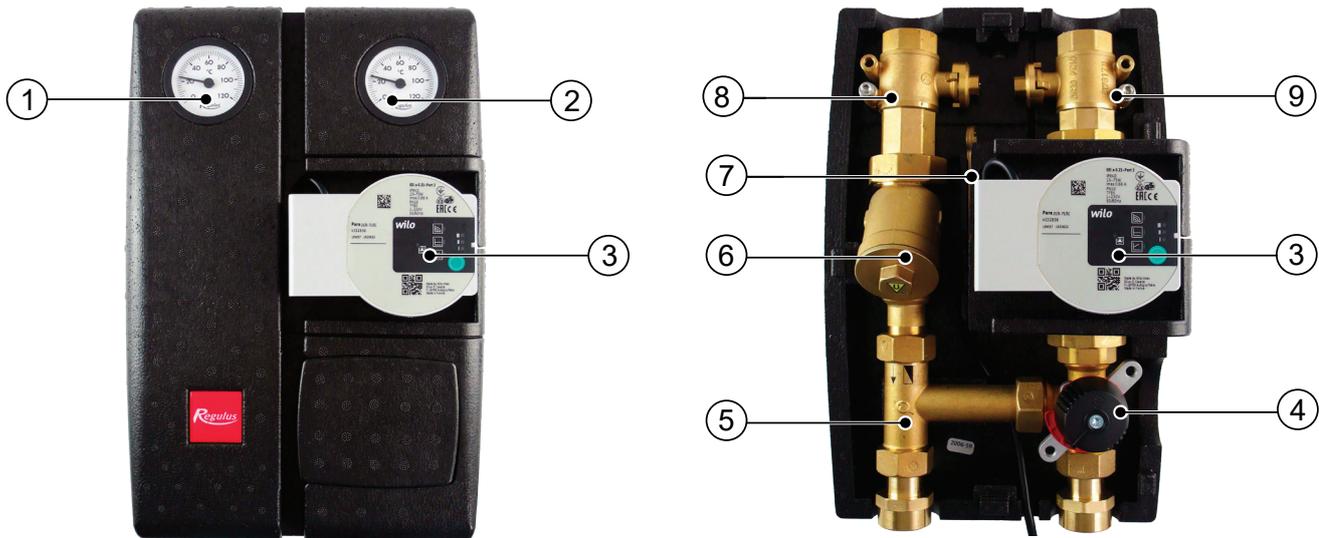
2. PUMP STATION DESCRIPTION AND DATA

Main Features	
Description	The twin-line pump station consists of: <ul style="list-style-type: none"> ● Wilo Para 25/6 SC pump ● 2 ball valves w. sensor sheath ● check valve ● filter with strainer&magnet ● mixing valve bez pohnu ● thermometers, insulation
Working fluid	water, antifreeze heat-transfer fluid for heating systems
Installation	vertically on a wall or manifold (125 mm pitch)
Connections	4 x G 1" F
Code	18314

Data for CSE2 MIX-BP F W6 1F Pump Station	
Fluid working temperature	5 - 95 °C
Max. working pressure	10 bar
Min. working pressure	0.5 bar
Ambient temperature	5 - 40 °C
Max. relative humidity	80%, non condensing
Pump power supply	1 ~ 230 V, 50 - 60 Hz
Pump station max. power input	43 W
Valve Kvs	6.3 m ³ /h
Max. pressure difference	5 m H ₂ O (at mixing valve inlets)
Leak rate	< 1% Kvs at 5 m H ₂ O pressure difference (at mixing valve inlets)
Insulation material	EPP RG 60 g/l
Overall dimensions	360 x 142 x 245 mm
Total weight	6.3 kg



3. PUMP STATION COMPONENTS

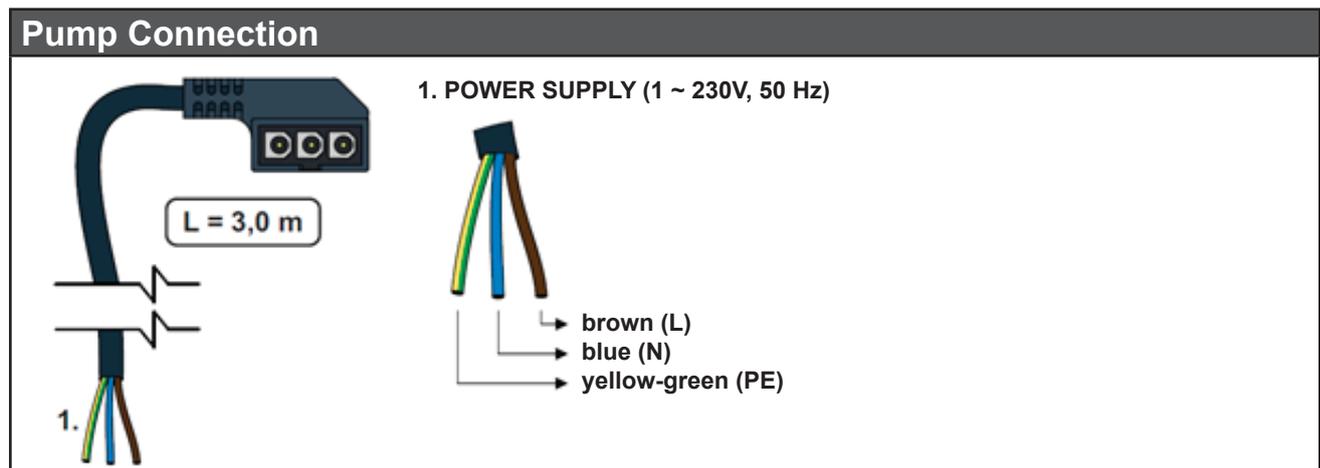


- 1 – Thermometer of return water from heating circuit
- 2 – Thermometer of flow to heating circuit
- 3 – Wilo Para 25/6 SC circulation pump
- 4 – Mixing valve, no actuator
- 5 – T-piece w. check valve
- 6 – Dirt filter with magnet
- 7 – Lever for ball valves
- 8 – Ball valve w. sheath for temperature sensor (at return piping from heating circuit)
- 9 – Ball valve w. sheath for temperature sensor (at flow piping to heating circuit)

3.1. Wilo Para 25/8 SC Pump

Wilo Para 25/6 SC circulation pump is a wet-running circulation pump permitting to set speed control to $\Delta p-v$, $\Delta p-c$ or $n=\text{constant}$. The operating status and possible faults of the pump are displayed by means of LEDs directly on the pump display. It is used exclusively for the circulation of liquids in hot water heating systems. Operating the pump in other systems or in systems lacking water, containing air bubbles or not pressurized can lead to its rapid destruction.

Wilo Para 25/6 SC Pump Data	
Power supply	230 V, 50 Hz, from external controller
Power input (min./max)	3 / 43 W
Current (min./max)	0.04 – 0.44 A
Max. speed	4300 rpm
Speed control	frequency converter
Energy Efficiency Index (EEI)	$\leq 0,21$ by EN 16297/3
IP rating	IPX4D
Motor protection	integrated



LED signals	State description and possible fault reasons	
	GREEN IS LIT	1 - pump is running in trouble-free operation
	RED IS LIT	1 - rotor is blocked 2 - electric motor winding defect
	FLASHING RED	1 - power supply lower/higher than 230 V 2 - electric short circuit in pump 3 - pump overheated
	FLASHING RED AND GREEN	1 - unforced fluid circulation through the pump 2 - pump speed lower than desired 3 - air in pump

TROUBLESHOOTING, RESTART, FACTORY SETTINGS

If air is present in the pump:

Activate the pump venting function by pressing and holding the operating button for 3 sec. The upper and lower rows of LEDs will flash in 1sec interval, see Fig.

Pump venting takes 10 minutes, after that the pump returns to current mode. In order to cancel pump venting, press and hold the operating button for 3 sec.

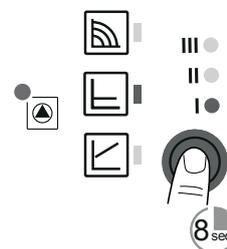


Operating button locking/unlocking

To lock the operating button, press it for 8 seconds.

The selected setting then starts flashing and cannot be changed.

To unlock, hold down the operating button again for 8 seconds and the LEDs will stop flashing.



Manual restart

If the pump has been inactive for a long time or is blocked, activate the manual restart by holding the operating button for 5 seconds.

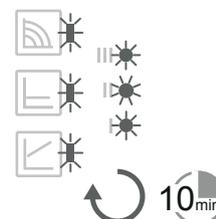
The LEDs flash sequentially clockwise. The manual restart takes max. 10 minutes before the pump returns to normal operation. To cancel the manual restart, hold down the operating button for 5 seconds.

If the pump does not get unblocked, contact a qualified technician.



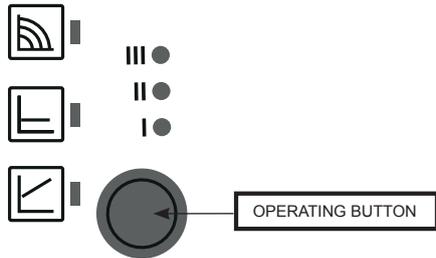
Factory settings

To return to the factory settings, press and hold the operating button for at least 4 seconds (all LEDs flash for 1 second) and turn off the pump by unplugging. When switched on again, the pump will run at the factory settings.



PUMP CONTROL

Constant speed operating mode and pump performance curve III are preset as factory settings for the PARA SC pump. After switching on, the pump runs at the factory setting or at the last setting. The settings can be changed using the operating button, see below.



Briefly press the control button to:

select the pump operating mode: constant speed, Δp -v or Δp -c and if needed, also the pump performance curve (I,II,III).

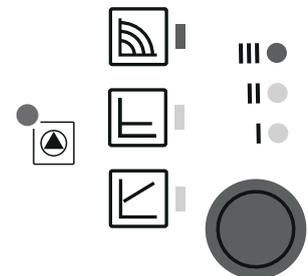
Press and hold the operating button for the specified time to activate:

- Pump venting function - hold the control button for 3 seconds.
- Manual restart - hold the operating button for 5 seconds.
- Locking/unlocking the operating button - hold the button for 8 seconds.
- Factory setting - hold the control button for at least 4 seconds and switch off the pump by disconnecting it from the mains.

SETTING THE PUMP SPEED CONTROL MANNER

Briefly press the operating button for 1 second to select the pump speed control manner and pump performance curve. LEDs show pump settings (operating mode Δp -v / Δp -c / n=const and the respective performance curve).

	LED indicators	Operating mode	Performance curve
1		constant speed	II
2		constant speed	I
3		Δp -v variable	III
4		Δp -v variable	II
5		Δp -v variable	I
6		Δp -c constant	III
7		Δp -c constant	II
8		Δp -c constant	I
9		constant speed	III



PUMP SPEED CONTROL

The following speed control can be selected:

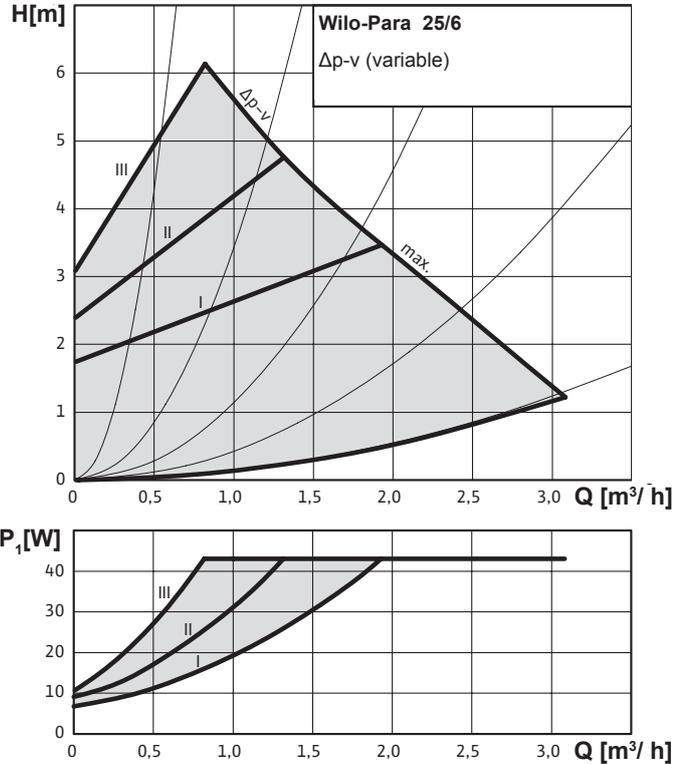
- Variable differential pressure
- Constant differential pressure
- Constant speed

$\Delta p-v$
 $\Delta p-c$
 $n=const.$



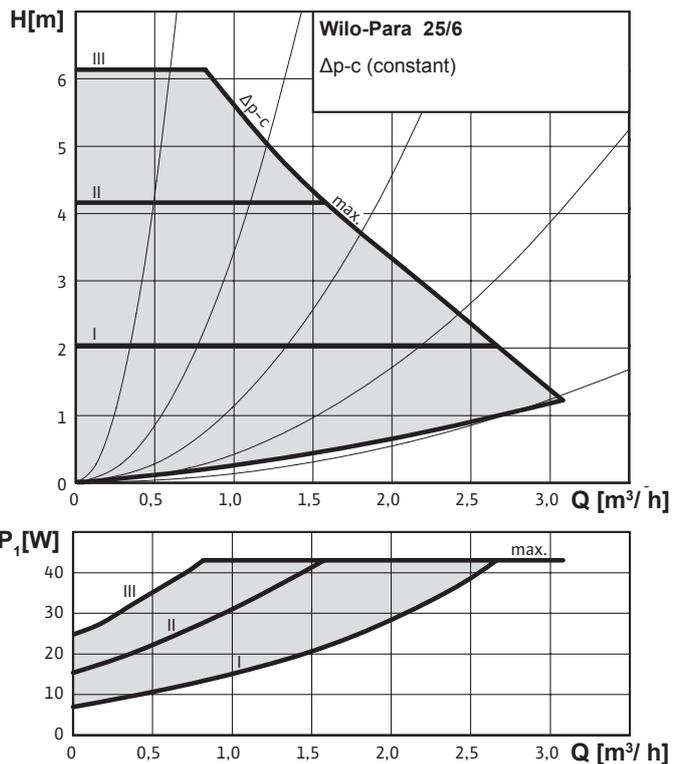
Variable differential pressure ($\Delta p-v$)

This profile is suitable for use with two-line radiator heating systems to reduce the noise caused by the flow of liquid through thermostatic valves. If the flow in the pipe network decreases, the pump reduces the head in half. This saves electrical energy by adapting the head to the pumping capacity requirement and lower flow velocities.



Constant differential pressure ($\Delta p-c$)

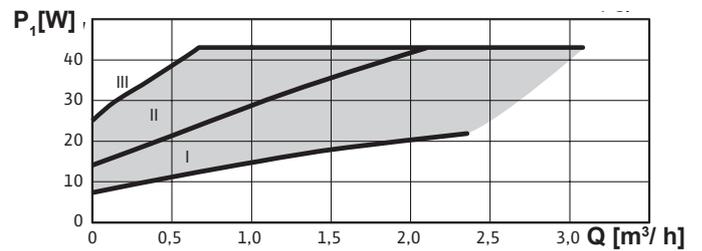
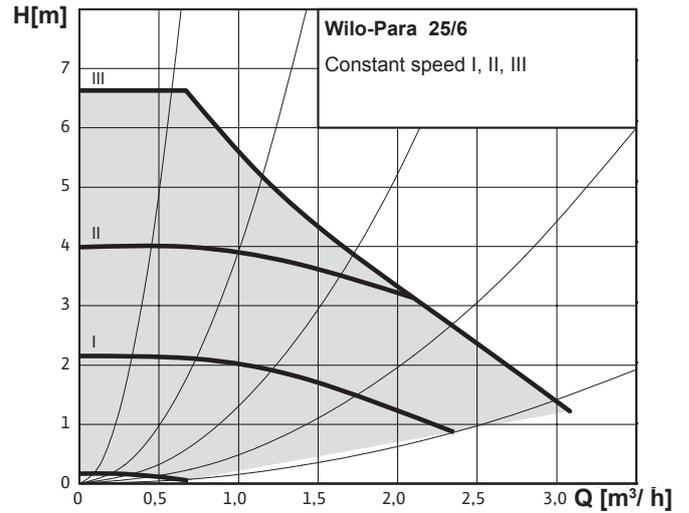
This profile is suitable for use in underfloor heating or for piping of bigger diameters. It is also suitable for all applications without variable characteristics (e.g. pumps for HW storage tank heating) and for single-line heating systems with radiators. The pump maintains a constant set delivery head regardless of pumping capacity.



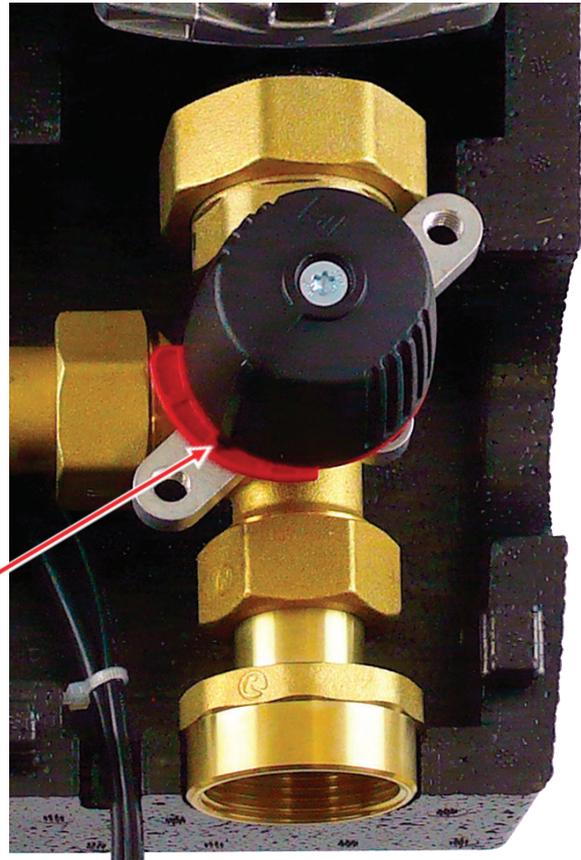
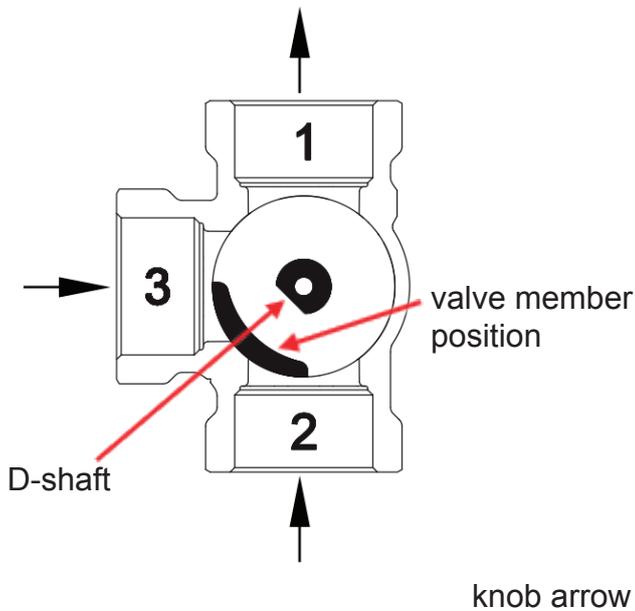


Constant speed (n=const.)

This profile is suitable for use in constant resistance systems that require constant pumping capacity. The pump runs uncontrolled in three preset constant speed stages.



3.2. MIXING VALVE



The knob arrow points always to the middle of the valve member. In this direction, the valve is closed.

3.3. CHECK VALVE

The check valve downstream of the filter prevents natural circulation in the heating circuit.

3.4. FILTER WITH MAGNET

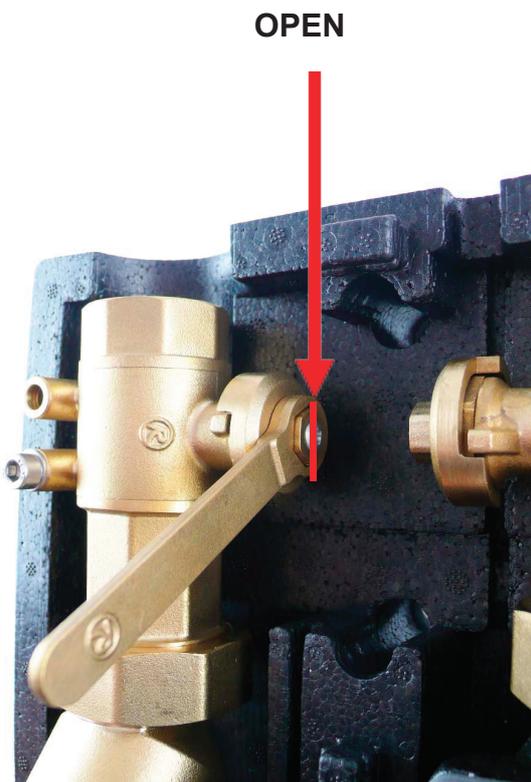
The filter located on the return line of the pump station is designed to collect solid particles from the working fluid. It consists of a brass housing, a removable metal strainer collecting coarse impurities and a brass cap with magnet that collects magnetic impurities.

The filter should be checked regularly and cleaned if necessary. Switch off the circulation pump, close the ball valve upstream of the filter. The water inlet downstream of the filter is shut off by a check valve. The filter cap needs to be unscrewed, the metal strainer removed and rinsed thoroughly from any dirt. Dirt trapped on the magnet must be wiped off and then reassembled by inserting the strainer, screwing in and tightening the cap.

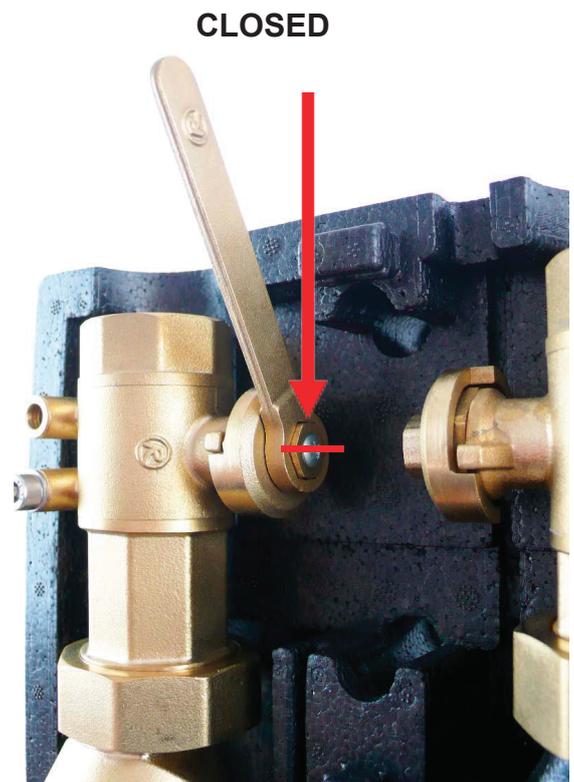
3.5. BALL VALVES

Ball valves are intended to isolate the pump station from the heating circuit. Then it is not necessary to drain the heating circuit for servicing (incl. cleaning the filter). In order to have a more solid hydraulic section of the pump station, they are fixed to the rear mounting plate.

The ball valves are controlled by a lever that is placed inside the insulation. The valve is closed / opened by turning the lever by 90°. The open / closed position on the ball valve is indicated by a groove on the valve's control hexagon. For access to the ball valve, the top section of the insulation shall be removed. As a result, unintentional closure of the system by an unauthorized person is not possible.

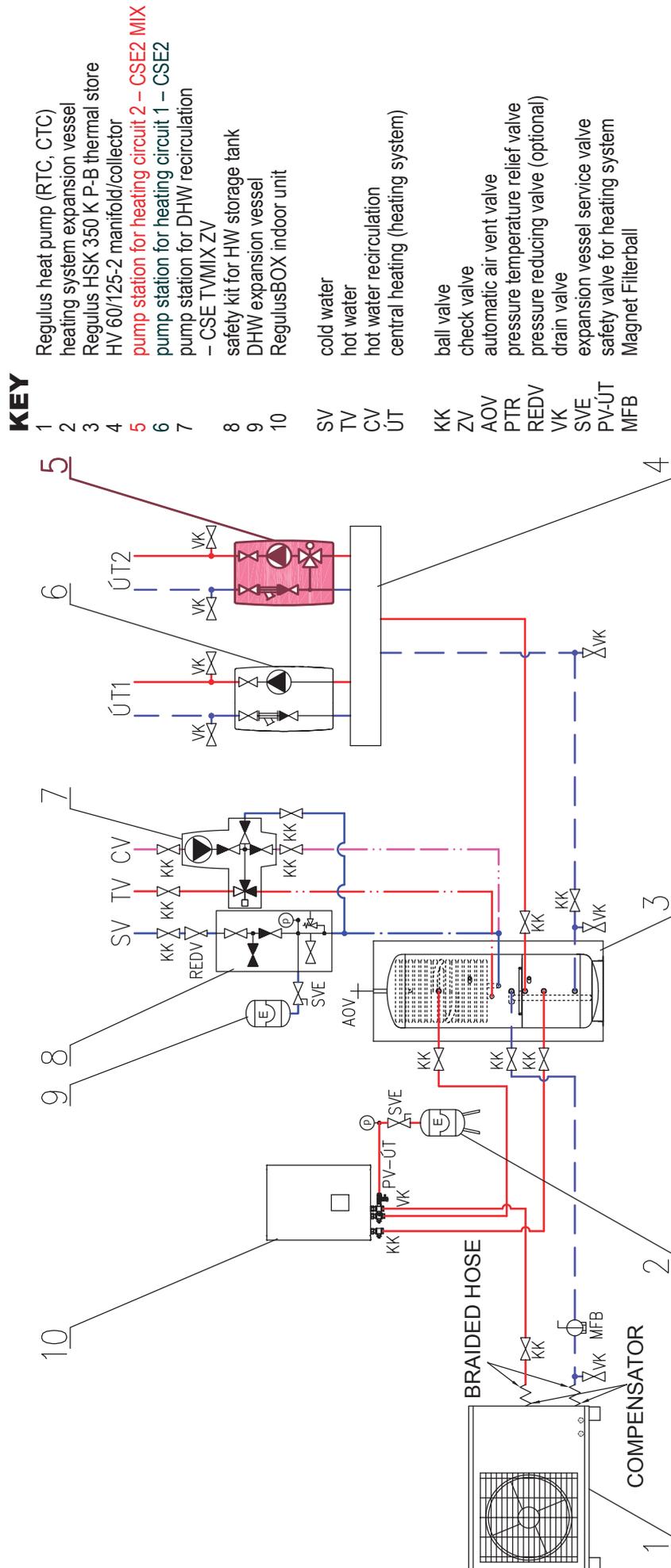


groove in the flow direction



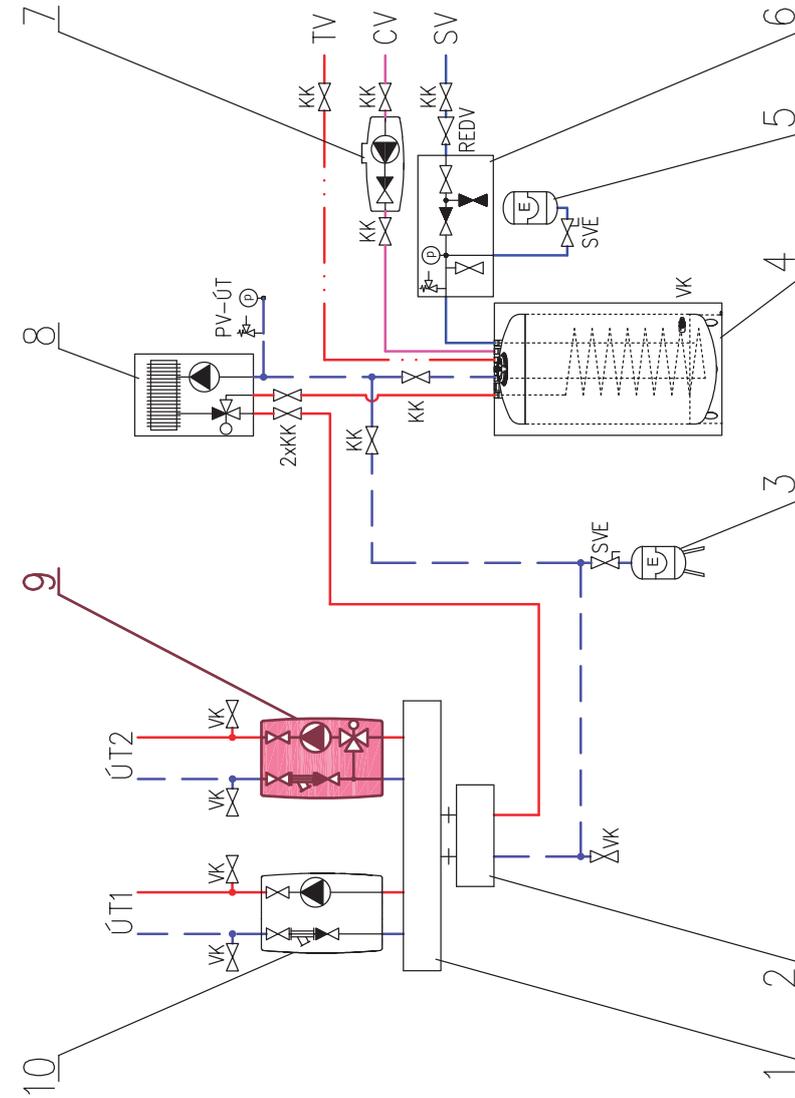
groove perpendicular to the flow direction

4. EXAMPLES OF PUMP STATION CONNECTION



KEY

- 1 Regulus heat pump (RTC, CTC)
 - 2 heating system expansion vessel
 - 3 Regulus HSK 350 K P-B thermal store
 - 4 HV 60/125-2 manifold/collector
 - 5 pump station for heating circuit 2 - CSE2 MIX
 - 6 pump station for heating circuit 1 - CSE2
 - 7 pump station for DHW recirculation - CSE TVMIX ZV
 - 8 safety kit for HW storage tank
 - 9 DHW expansion vessel
 - 10 RegulusBOX indoor unit
- SV cold water
 - TV hot water
 - CV hot water recirculation
 - UT central heating (heating system)
 - KK ball valve
 - ZV check valve
 - AOV automatic air vent valve
 - PTR pressure temperature relief valve
 - REDV pressure reducing valve (optional)
 - VK drain valve
 - SVE expansion vessel service valve
 - PV-UT safety valve for heating system
 - MFB Magnet Filterball

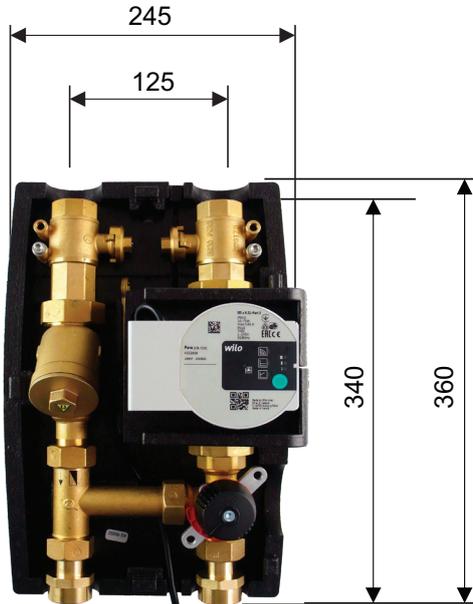


KEY

- 1 HV 60/125-2 manifold/collector
- 2 hydraulic pressure balancer
- 3 heating system expansion vessel
- 4 hot water storage tank (e.g. NBC 170 HP)
- 5 DHW expansion vessel
- 6 safety kit for HW storage tank
- 7 pump station for DHW recirculation – CSE TV ZV boiler (natural gas, electric...)
- 8 **pump station for heating circuit 2 – CSE2 MIX**
- 9 **pump station for heating circuit 1 – CSE2**
- 10 cold water
- SV hot water
- TV hot water recirculation
- CV central heating (heating system)
- ÚT ball valve
- KK check valve
- ZV automatic air vent valve
- AOV pressure temperature relief valve
- PTR pressure reducing valve (optional)
- REDV drain valve
- VK expansion vessel service valve
- SVE safety valve for heating system
- PV-ÚT Magnet Filterball
- MFB

5. PUMP STATION INSTALLATION

The pump station is designed to be mounted on a wall or a manifold with 125 mm connection pitch. In the rear section of the insulation there are two mounting holes for fixing the metal plate to the wall. Mounting holes pitch is 80 mm. Installation dimensions are shown in the figure below.



The package includes a mounting kit that is used to fix the pump station to the intended place. The mounting kit includes:

- Screw 5x50, round head 2 pcs
- 6.4 stainless steel washer, DIN 9021/A2 2 pcs
- Wall plug 8mm TX 2 pcs



Permitted and prohibited positions of the pump station

Permitted positions

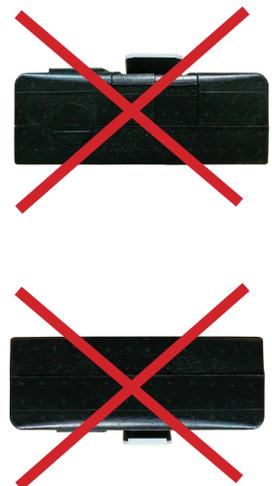


Conditionally permissible positions

(may be used when a filter is replaced by the filter replacement section, code 19017)

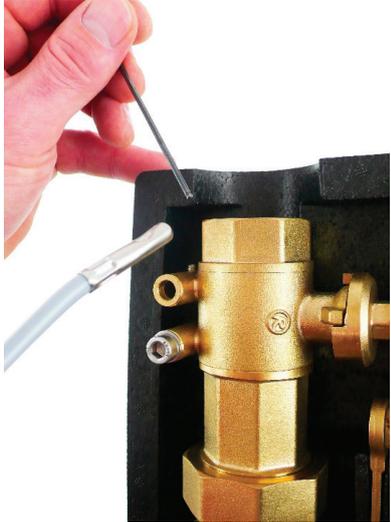
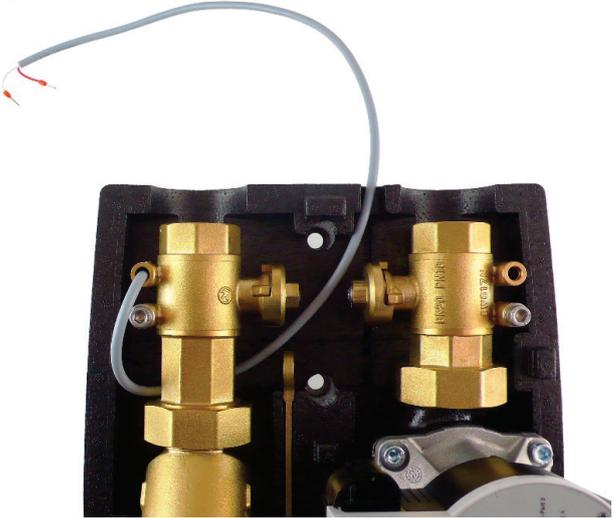


Prohibited positions

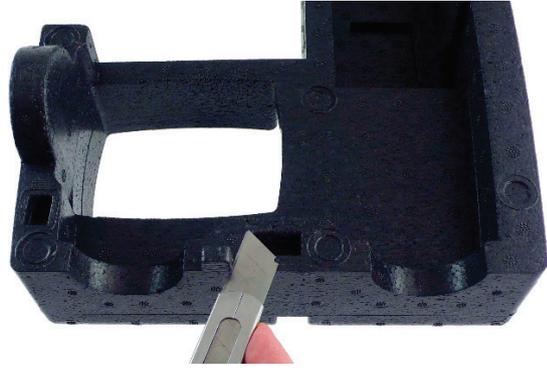


6. TEMPERATURE SENSOR INSTALLATION

The ball valve housings are equipped with a sheath for the temperature sensor, where the sensor can be inserted and secured by a fixing screw against being pulled out. In the top and bottom section of the insulation there are passages to run the cables through, then it is necessary to cut the appropriate part of the passage lock from the front part of the insulation with a knife, so that the exiting cables are firmly wrapped around by the lock.

<p>1. Temperature sensor placement</p>	
<p>2. Securing the temperature sensor with the screw</p>	
<p>3. Running the sensor cable through the recess in the insulation</p>	

4.
Trimming the cable passage lock



5.
Installed sensors



7. OPTIONAL ACCESSORIES

The following optional accessories are available for the pump station:

A – Filter replacement section for CSE2 Code 19017



Loosen the unions above and under the filter.



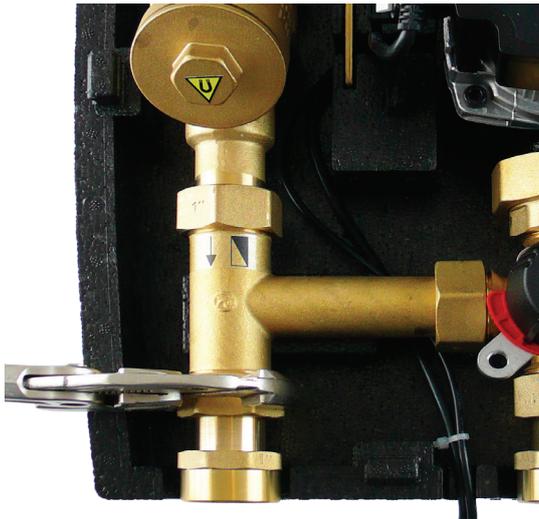
Remove the filter and mount the filter replacement section (code 19017) in its place.



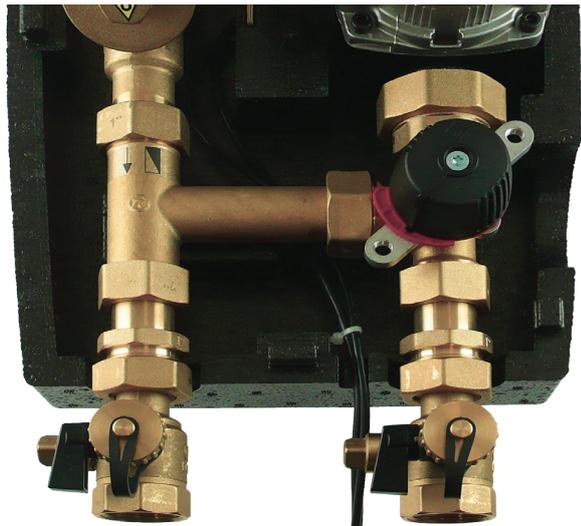
**B – Ball Valve w. drain valve, 1" Fu/F
Code 17415
and Union 1" Fu/M incl. gasket
Code 15695**



Remove both the connecting fittings.



Install the union 15695 in their place, then attach the ball valve w. drain valve (17415) to the union.

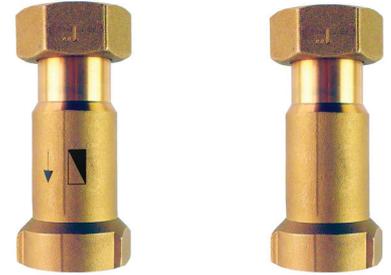


C – Union, 1" Fu/M, extended, with check valve, incl. gasket
(for return line of CSE2 pump stations)

Code 18653

and **Union, 1" Fu/M, extended, incl. gasket**
(for flow line of CSE2 pump stations)

Code 18797



Remove both the connecting fittings.



Install the extended union with check valve (18653) to the return line.



Install the extended union (18797) to the flow line.



**D – Union to connect CSE2 to 5/4” manifold - 1“x5/4“ Fu/F
Code 17920**



Remove both the connecting fittings.

Replace them with the union 17920 intended for connection to a manifold.

