


RGMAT EA G Pump Station

v1.4_12/2020

	Main features	
	Description	<p>This Load Unit is intended for systems with solid-fuel boilers and fireplaces. The Load Valve integrated in the Load Unit keeps the min. incoming temperature to a boiler/fireplace above the flue gas condensation temperatures, which prevents lowtemperature corrosion of the boiler combustion chamber. This way the Load Unit contributes to a significant reduction in tarring and boiler fouling, to an increase in the efficiency of fuel combustion and to extension of the boiler service life. The Load Unit consists of:</p> <ul style="list-style-type: none"> • Grunfos UPM3 FLEX AS Pump • pipe fittings w. shut-off ball valve • TSV3 valve (with manual by-pass balancing) • thermometer • insulation
	Working fluid	water, water-glycol mix (max. 1:1) or water-glycerine mix (max. 2:1)
	Installation	on return pipe, min. pipe centre distance from wall = 100 mm

Code	boiler output*
16383 for 65 °C valve opening temperature	max. 25 kW
16384 for 72 °C valve opening temperature	max. 25 kW

* at ΔT 20 K and balancing valve fully open

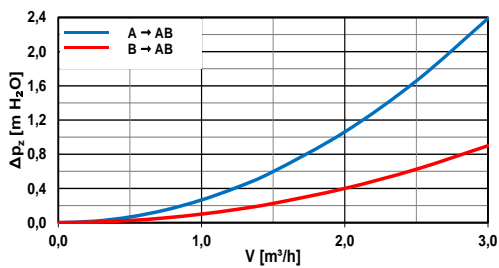
Technical Data	
Fluid working temperature	5 - 95 °C
Max. working pressure	6 bar
Min. working pressure	0,5 bar
Ambient working temperature	5 – 40 °C
Max. relative humidity	80 % non condensing
Control Range of the Load Valve	opening temperature + 5 °C
Load Valve Kvs (direction A ►AB)	6,2 m ³ /hod
Load Valve Kvs (direction B ►AB)	10,1 m ³ /hod
Max. pump speed	5766 rpm
Pump motor protection	not needed
Overall dimensions	325 x 140 x 220 mm
Total weight	3,25 kg

Electric data	
Power supply	230 V, 50 Hz
Power input (min./max.)	2/52 W
Current (min./max)	0,04/0,50 A
IP rating	IP44
Energy efficiency index	≤ 0.20 per EN 16 297/3

Materials	
Insulation	EPP RG 60 g/l
Load Valve and fittings	brass
Thermostatic element and plug seal	EPDM
Load Valve cone seal	NBR

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Valve pressure drop diagram



Kvs value, and thus also the pressure drop in the B → AB direction, depends on the bypass balancing valve settings.

Selected profile display during pump operation



control button

curve 1 (4 m)

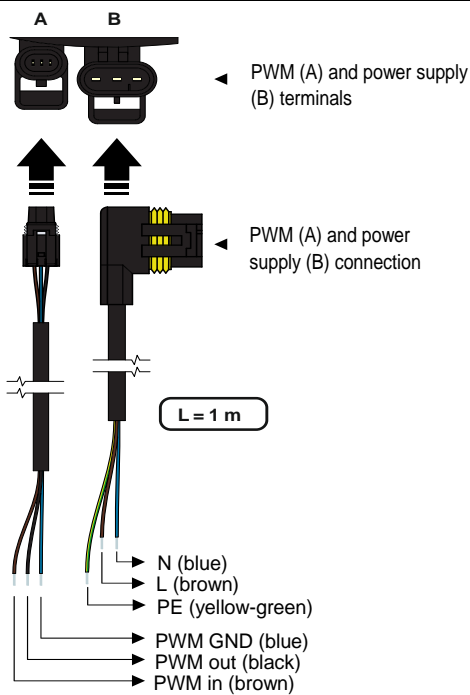
curve 2 (5 m)

curve 3 (6 m)

curve 4 (7 m)

when the control button is pressed for less than 2 s, the currently selected curve is shown; with PWM signal the pump speed changes with the signal value up to the maximum of the selected curve; with no PWM signal the pump runs according to the selected curve

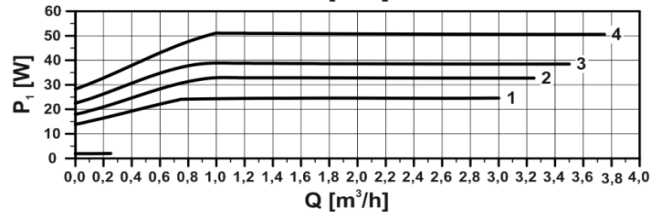
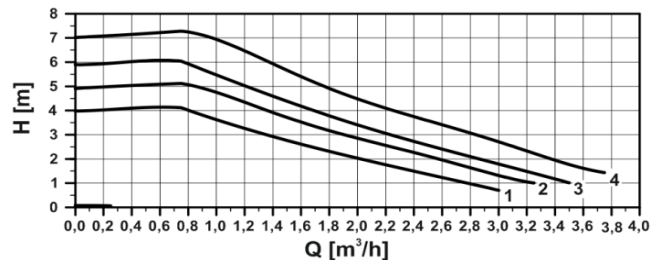
Pump wiring



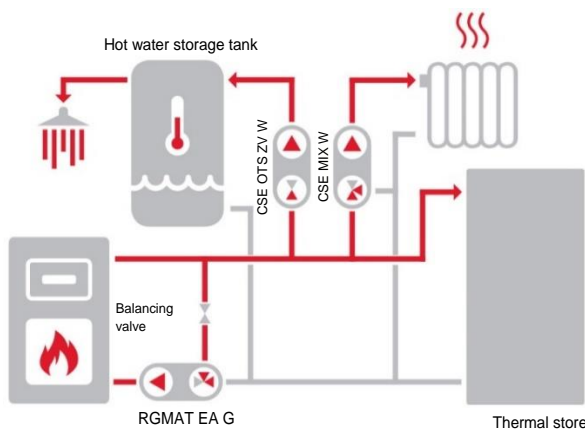
Power supply cables and PWM cables are included in supply.

Pump performance curves

Curve	Max. H (upper graph)	Max. P ₁ (lower graph)
1	4 m	25 W
2	5 m	33 W
3	6 m	39 W
4	7 m	52 W

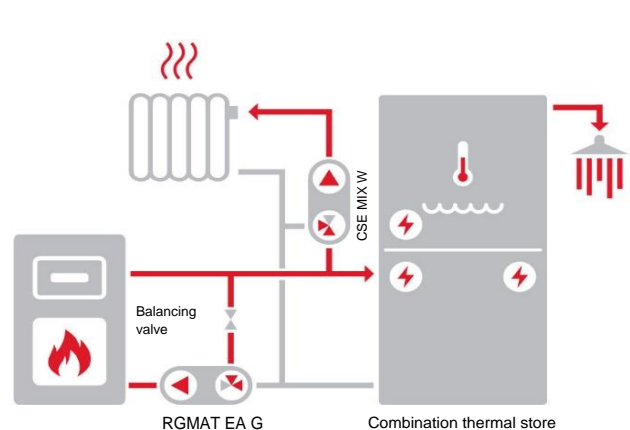


Example of possible connection I



The diagram shows a typical connection of a solid fuel boiler, thermal store and heating circuit (with the recommended CSE MIX W pump station – not included in supply). If the boiler is used also for hot water heating, it is recommended to install a CSE OTS ZV W pump station (not included in supply). A balancing valve shall be installed at the B inlet into the RGMAT EA G pump station.

Example of possible connection II



The diagram shows a typical connection of a solid fuel boiler, combination thermal store and heating circuit (with the recommended CSE MIX W pump station – not included in supply). A balancing valve shall be installed at the B inlet into the RGMAT EA G pump station.